



Dart Aerospace Ltd.
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Canada

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805519

646.3001
Job Sheet 177509



Part No: 646.3001

Job Qty: 4 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 6/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/13/18	6/13/18	0.00	0.00	Start Up Stores/Pkg-2		SEP 18 2018
110	Packaging	4 pcs	6/13/18	6/13/18	0.00	0.00	Packaging1-1		SEP 18 2018
120	Small Fab	4 pcs	6/13/18	6/13/18	0.00	4.40	Small Fab-1		DAS
130	QC	4 pcs	6/13/18	6/13/18	0.00	0.00	QC5		SEP 26 2018 68
140	Packaging	4 pcs	6/13/18	6/13/18	0.00	0.00	Packaging3-1		DAS 9-89
150	QC21-SA	4 Ea	6/13/18	6/13/18	0.00	0.00	QC21		21 OCT 02 2018

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. AR RTV LOCTITE
Descriptions: 598: exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	4 Ea (1 ea)	90-Start up Operation	5063883
646.3011	RH Half	4 Ea (1 ea)	90-Start up Operation	5064614x1 5088595x3
646.3012	Lower Guide	4 Ea (1 ea)	90-Start up Operation	5106909
646.3013	Blade	4 Ea (1 ea)	90-Start up Operation	5092104
646.3014	Blade	4 Ea (1 ea)	90-Start up Operation	5094819
646.3015	Blade	4 Ea (1 ea)	90-Start up Operation	5081382
MS21042L08	Nut	76 Ea (19 ea)	90-Start up Operation	5044234
MS27039-08-19	Screw	76 Ea (19 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	152 Ea (38 ea)	90-Start up Operation	5100408

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	4	10	0
	646.3011	4	18	0
	646.3012	4	4	0
	646.3013	4	7	0
	646.3014	4	6	0
	646.3015	4	10	0
	MS21042L08	76	1,510	0
	MS27039-08-19	76	1,055	0
	NAS1149FN832P	152	1,824	0

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Container No: S111223



Part: 646,3001
Job No: 177509
Serial No/Batch: S111223

Instructions:
Inspector:
Exp Date:

Date: 09/18/18

Part Specifications
Specifications could not be found.

Plex 6/11/18 3:20 PM dart.quirion.sonia